

**maxon motor**

**maxon motor control EPOS2 Positioning Controller**

**IEC 61131 VIPA Library**

**Edition July 2010**

***EPOS2***

**Positioning Controller**

**Documentation**

**IEC 61131 VIPA Library**

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### 3 Introduction

The CAN CPU module "VIPA 214-2CM02" from VIPA permits connection of CAN stations with the programmable controller.

This "IEC 61131 VIPA Library" documentation provides the instructions for the implemented function blocks. The library is arranged in groups of function blocks.

This library should simplify the programming of the control software based on Siemens STEP7. This library is intended to cover most applications in automation. It is based on the experience of maxon motor control. Maxon motor control certifies that to the best of their knowledge, the content of this library is correct.

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The latest edition of the "IEC 61131 VIPA Library", additional documentation and software to the EPOS2 positioning controller may also be found on the internet under <http://shop.maxonmotor.com> category <Service>, subdirectory <Downloads>.

### 4 Third party products

VIPA® GmbH  
Ohmstrasse 4  
D-91074 Herzogenaurach  
Phone: +49-9132-744-0  
Fax: +49-9132-744-174 [www.vipa.de](http://www.vipa.de)

Siemens AG (PLC) [www.siemens.com](http://www.siemens.com)

## 5 How to use this guide

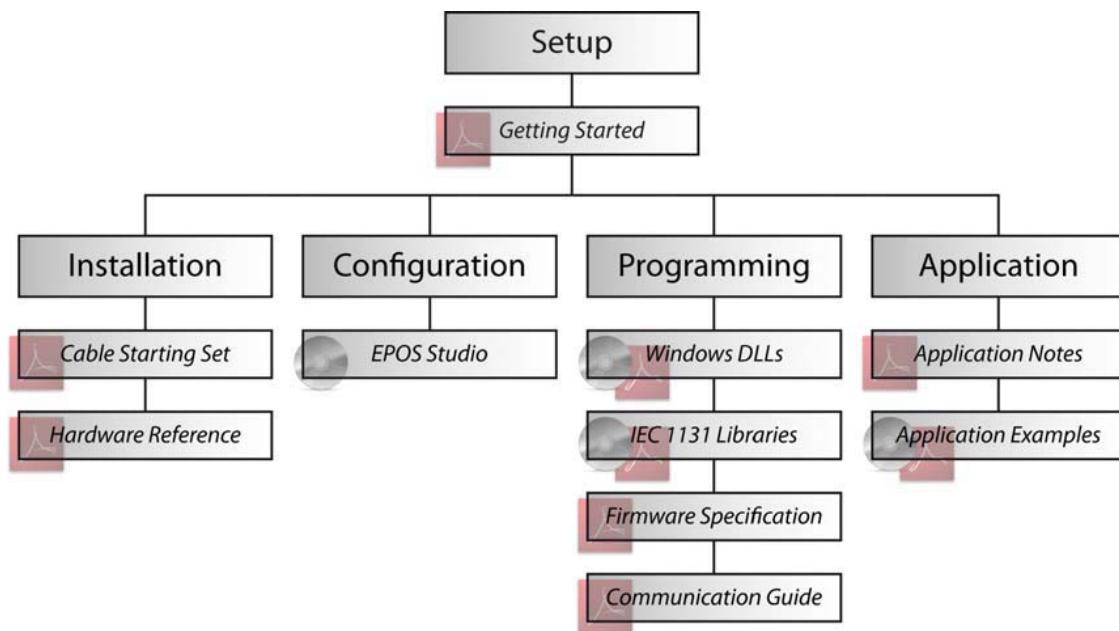


Figure 1: EPOS2 documentation hierarchy

## 6 Virtual Command Set EPOS

The Virtual Command Set defines following groups:

[Configuration](#)  
[Current Mode](#)  
[Homing Mode](#)  
[Inputs Outputs](#)  
[Motion Info](#)  
[Position Mode](#)  
[Profile Position Mode](#)  
[Profile Velocity Mode](#)  
[State Machine](#)  
[Utilities](#)  
[Velocity Mode](#)

### 6.1 Configuration

This group defines all required function blocks for device configuration:

[Get Current Regulator Gain](#)  
[Get Encoder Parameter](#)  
[Get Motor Parameter](#)  
[Get Position Regulator Gain](#)  
[Get Velocity Regulator Gain](#)  
[Set Current Regulator Gain](#)  
[Set Encoder Parameter](#)  
[Set Motor Parameter](#)  
[Set Position Regulator Gain](#)  
[Set Velocity Regulator Gain](#)

#### 6.1.1 Get Current Regulator Gain

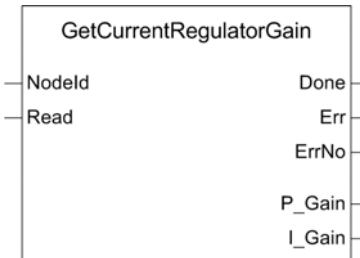


Figure 2: *GetCurrentRegulatorGain*

#### Description

With function block “GetCurrentRegulatorGain” it is possible to read all current regulator gains.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (Is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

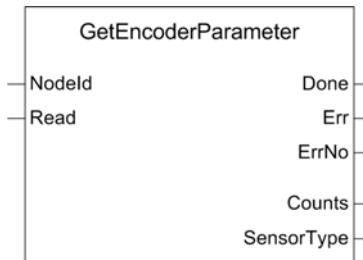
#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
P_Gain	WORD	Current regulator P-Gain	Object: 0x60F6-01
I_Gain	WORD	Current regulator I-Gain	Object: 0x60F6-02

#### Related Functions

[Set Current Regulator Gain](#)

### 6.1.2 Get Encoder Parameter



*Figure 3: GetEncoderParameter*

#### Description

With function block “GetEncoderParameter” it is possible to read all encoder parameters.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

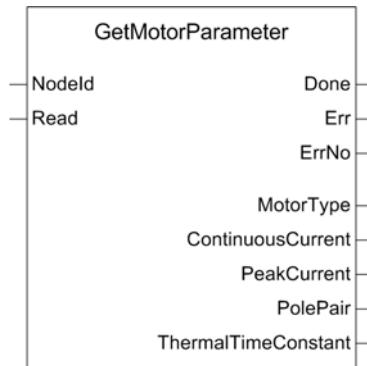
#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
<hr/>			
Counts	DWORD	Incremental encoder counts [pulse per turn]	Object: 0x2210-01
SensorType	WORD	Position sensor type	Object: 0x2210-02

#### Related Functions

[Set Encoder Parameter](#)

### 6.1.3 Get Motor Parameter



*Figure 4: GetMotorParameter*

#### Description

With function block “GetMotorParameter” it is possible to read all motor parameters.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
MotorType	WORD	Kind of motor	Object: 0x6402-00
Continuous- Current	WORD	Maximal continuous current [mA]	Object: 0x6410-01
PeakCurrent	WORD	Maximal peak current [mA]	Object: 0x6410-02
PolePair	BYTE	Number of pole pairs	Object: 0x6410-03
ThermalTime- Constant	WORD	Thermal time constant [s]	Object: 0x6410-05

#### Related Functions

[Set Motor Parameter](#)

### 6.1.4 Get Position Regulator Gain

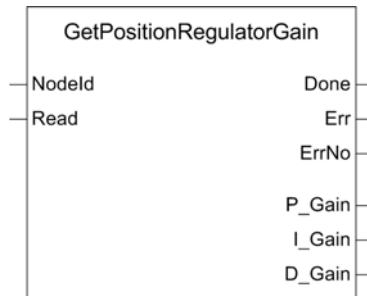


Figure 5: GetPositionRegulatorGain

#### Description

With function block “GetPositionRegulatorGain” it is possible to read all position regulator gains.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

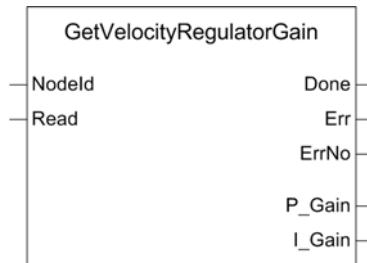
#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
P_Gain	WORD	Position regulator P-Gain	Object: 0x60FB-01
I_Gain	WORD	Position regulator I-Gain	Object: 0x60FB-02
D_Gain	WORD	Position regulator D-Gain	Object: 0x60FB-03

#### Related Functions

[Set Position Regulator Gain](#)

### 6.1.5 Get Velocity Regulator Gain



*Figure 6: GetVelocityRegulatorGain*

#### Description

With function block “GetVelocityRegulatorGain” it is possible to read all velocity regulator gains.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
<hr/>			
P_Gain	WORD	Velocity regulator P-Gain	Object: 0x60F6-01
I_Gain	WORD	Velocity regulator I-Gain	Object: 0x60F6-02

#### Related Functions

[Set Velocity Regulator Gain](#)

### 6.1.6 Set Current Regulator Gain



Figure 7: SetCurrentRegulatorGain

#### Description

With function block “SetCurrentRegulatorGain” it is possible to write all current regulator gains.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
P_Gain	WORD	Current regulator P-Gain	Object: 0x60F6-01
I_Gain	WORD	Current regulator I-Gain	Object: 0x60F6-02

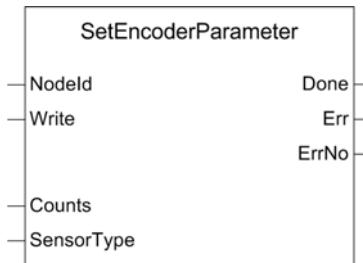
#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Get Current Regulator Gain](#)

### 6.1.7 Set Encoder Parameter



*Figure 8: SetEncoderParameter*

#### Description

With function block “SetEncoderParameter” it is possible to write all encoder parameters.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Write	BOOL	A positive edge at input Write starts writing
Counts	DWORD	Incremental encoder counts [pulse per turn]
SensorType	WORD	Position sensor type <b>Object: 0x2210-01</b>

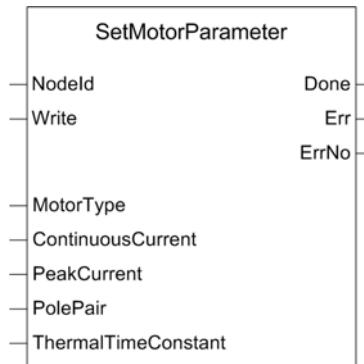
#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Get Encoder Parameter](#)

### 6.1.8 Set Motor Parameter



*Figure 9: SetMotorParameter*

#### Description

With function block “SetMotorParameter” it is possible to write all motor parameters.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
MotorType	WORD	Kind of motor	Object: 0x6402-00
Continuous- Current	WORD	Maximal continuous current [mA]	Object: 0x6410-01
PeakCurrent	WORD	Maximal peak current [mA]	Object: 0x6410-02
PolePair	BYTE	Number of pole pairs	Object: 0x6410-03
ThermalTime- Constant	WORD	Thermal time constant [s]	Object: 0x6410-05

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Get Motor Parameter](#)

### 6.1.9 Set Position Regulator Gain



Figure 10: SetPositionRegulatorGain

#### Description

With function block “SetPositionRegulatorGain” it is possible to write all position regulator gains.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
P_Gain	WORD	Position regulator P-Gain	Object: 0x60FB-01
I_Gain	WORD	Position regulator I-Gain	Object: 0x60FB-02
D_Gain	WORD	Position regulator D-Gain	Object: 0x60FB-03

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Get Position Regulator Gain](#)

### 6.1.10 Set Velocity Regulator Gain



Figure 11: SetVelocityRegulatorGain

#### Description

With function block “SetVelocityRegulatorGain” it is possible to write all velocity regulator gains.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
P_Gain	WORD	Velocity regulator P-Gain	Object: 0x60F6-01
I_Gain	WORD	Velocity Regulator I-Gain	Object: 0x60F6-02

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Get Velocity Regulator Gain](#)

## 6.2 Current Mode

This group defines all required function blocks for Current Mode:

[Get Current Must](#)  
[Set Current Must](#)

### 6.2.1 Get Current Must

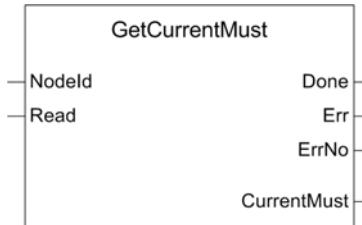


Figure 12: *GetCurrentMust*

#### Description

With function block “GetCurrentMust” it is possible to read the current mode demand value.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

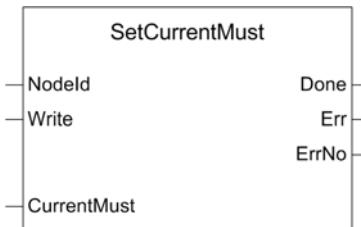
#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
CurrentMust	WORD	Current mode demand value [mA]	Object: 0x2030-00

#### Related Functions

[Set Current Must](#)

## 6.2.2 Set Current Must



*Figure 13: SetCurrentMust*

### Description

With function block “SetCurrentMust” it is possible to write current mode demand value.

### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
CurrentMust	WORD	Current mode demand value [mA]	Object: 0x2030-00

### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

### Related Functions

[Get Current Must](#)

## 6.3 Homing Mode

This group defines all required function blocks for Homing Mode:

[Find Home](#)  
[Get Homing Parameter](#)  
[Set Homing Parameter](#)  
[Stop Homing](#)

### 6.3.1 Find Home

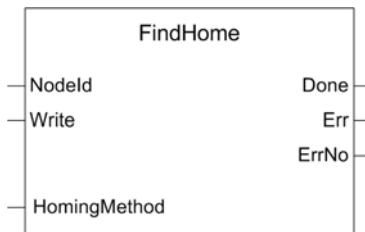


Figure 14: FindHome

#### Description

With function block “FindHome” and the parameter “HomingMethod” it is possible to find the system home. For example limit switch.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
HomingMethod	INT	Homing method	Object: 0x6098-00

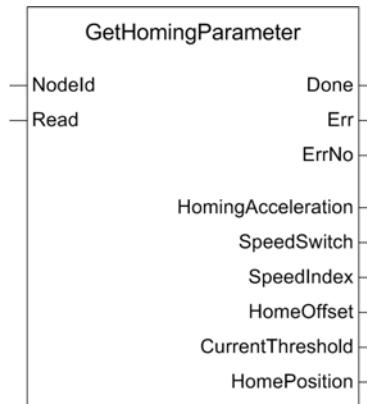
#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Set Homing Parameter](#)  
[Stop Homing](#)

### 6.3.2 Get Homing Parameter



*Figure 15: GetHomingParameter*

#### Description

With function block “GetHomingParameter” it is possible to read all homing parameters.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

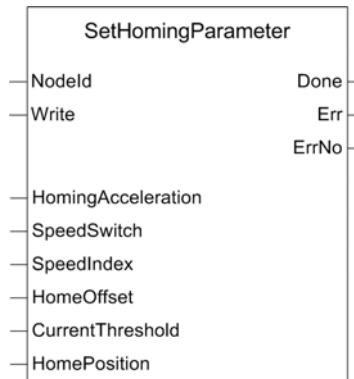
#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
Homing-Acceleration	DWORD	Acceleration for homing profile [rpm/s]	Object: 0x609A-00
SpeedSwitch	DWORD	Speed during search for switch [rpm]	Object: 0x6099-01
SpeedIndex	DWORD	Speed during search for index signal [rpm]	Object: 0x6099-02
HomeOffset	DINT	Home offset after homing [qc]	Object: 0x607C-00
Current-Threshold	WORD	Current threshold for homing method -3 and -4 [mA]	Object: 0x2080-00
HomePosition	DINT	Home position value [qc]	Object: 0x2081-00

#### Related Functions

- [Find Home](#)
- [Stop Homing](#)
- [Set Homing Parameter](#)

### 6.3.3 Set Homing Parameter



*Figure 16: SetHomingParameter*

#### Description

With function block “SetHomingParameter” it is possible to write all homing parameters.

#### Parameters

NodId	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
Homing-Acceleration	DWORD	Acceleration for homing profile [rpm/s]	Object: 0x609A-00
SpeedSwitch	DWORD	Speed during search for switch [rpm]	Object: 0x6099-01
SpeedIndex	DWORD	Speed during search for index signal [rpm]	Object: 0x6099-02
HomeOffset	DINT	Home offset after homing [qc]	Object: 0x607C-00
Current-Threshold	WORD	Current threshold for homing method -3 and -4 [mA]	Object: 0x2080-00
HomePosition	DINT	Assign the current Homing position with this value [qc]	Object: 0x2081-00

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

- [Find Home](#)
- [Stop Homing](#)
- [Get Homing Parameter](#)

### 6.3.4 Stop Homing

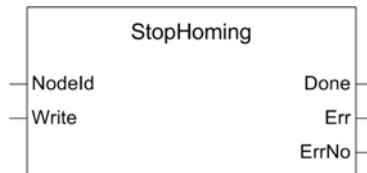


Figure 17: StopHoming

#### Description

“StopHoming” interrupts homing.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Write	BOOL	A positive edge at input Write starts writing

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Find Home](#)

[Set Homing Parameter](#)

## 6.4 Inputs Outputs

This group defines all required function blocks for inputs and outputs:

[Get All Digital Inputs](#)  
[Get All Digital Outputs](#)  
[Get Analog Input](#)  
[Set All Digital Outputs](#)

### 6.4.1 Get All Digital Inputs

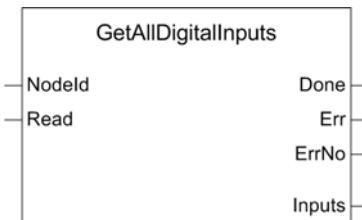


Figure 18: GetAllDigitalInputs

#### Description

“GetAllDigitalInputs” returns the state of the digital inputs.

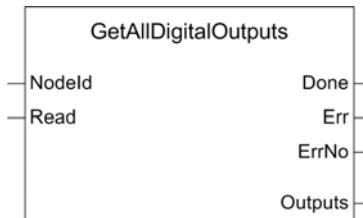
#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
Inputs	WORD	State of all digital inputs	Object: 0x2071-01

### 6.4.2 Get All Digital Outputs



*Figure 19: GetAllDigitalOutputs*

#### Description

“GetAllDigitalOutputs” returns the state of all digital outputs.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

#### Return Values

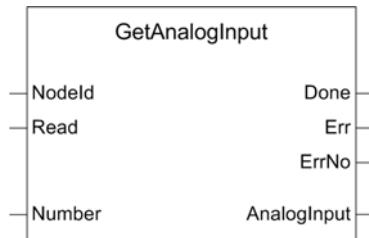
Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
Output	WORD	State of all digital outputs	Object: 0x2078-01

#### Related Functions

[Set All Digital Outputs](#)

[Set Homing Parameter](#)

### 6.4.3 Get Analog Input



*Figure 20: GetAnalogInput*

#### Description

“GetAnalogInput” returns the state of the analog input.

#### Parameters

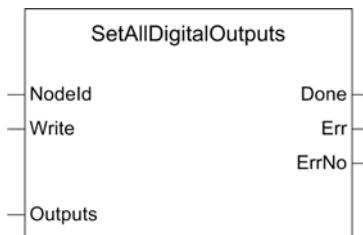
Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading
Number	DWORD	Number of the analog input

#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
AnalogInput	WORD	Value of the analog input [mV]	Object: 0x207C-01 or 0x207C-02

[Set Homing Parameter](#)

#### 6.4.4 Set All Digital Outputs



*Figure 21: SetAllDigitalOutputs*

##### Description

“SetAllDigitalOutputs” sets the state of all digital outputs.

##### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
Outputs	WORD	Sets all digital outputs	Object: 0x2078-01

##### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

##### Related Functions

[Get All Digital Outputs](#)

[Set Homing Parameter](#)

## 6.5 Motion Info

This group defines all required function blocks for motion information:

[Get Current Is](#)  
[Get Movement State](#)  
[Get Position Is](#)  
[Get Velocity Is](#)

### 6.5.1 Get Current Is

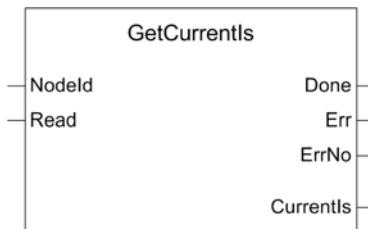


Figure 22: *GetCurrentIs*

#### Description

“GetCurrentIs” returns the current actual value.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

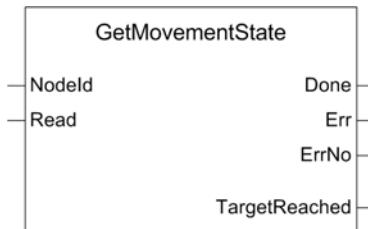
#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
CurrentIs	INT	Current actual value [mA]	Object: 0x6078-00

#### Related Functions

[Get Movement State](#)  
[Get Position Is](#)  
[Get Velocity Is](#)  
[Get Current Must](#)  
[Set Current Must](#)

### 6.5.2 Get Movement State



*Figure 23: GetMovementState*

#### Description

With “GetMovementState” it is possible to check, if drive has reached the target.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

#### Return Values

Done	BOOL	True if reading is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information
<hr/>		
TargetReached	BOOL	The drive has reached the target

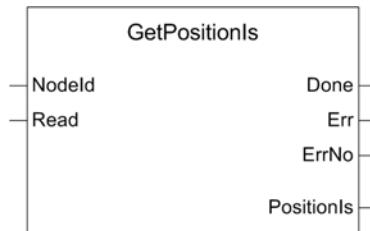
#### Related Functions

[Get Current Is](#)

[Get Position Is](#)

[Get Velocity Is](#)

### 6.5.3 Get Position Is



*Figure 24: GetPositionIs*

#### Description

“GetPositionIs” returns the position actual value.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

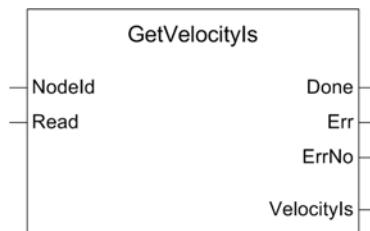
#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
PositionIs	DINT	Position actual value [qc]	Object: <b>0x6064-00</b>

#### Related Functions

- [Get Current Is](#)
- [Get Movement State](#)
- [Get Velocity Is](#)
- [Get Position Must](#)
- [Set Position Must](#)

### 6.5.4 Get Velocity Is



*Figure 25: GetVelocityIs*

#### Description

“GetVelocityIs” reads the velocity actual value.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
VelocityIs	DINT	Velocity actual value averaged [rpm]	Object: 0x2028-00

#### Related Functions

[Get Current Is](#)  
[Get Movement State](#)  
[Get Position Is](#)  
[Get Velocity Must](#)  
[Set Velocity Must](#)

## 6.6 Position Mode

This group defines all required function blocks for position mode:

[Get Position Must](#)  
[Set Position Must](#)

### 6.6.1 Get Position Must



Figure 26: *GetPositionMust*

#### Description

“GetPositionMust” returns the position demand value.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

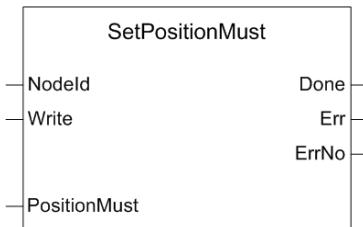
#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
PositionMust	DINT	Position demand value [qc]	Object: 0x2062-00

#### Related Functions

[Get Position Is](#)  
[Set Position Must](#)

## 6.6.2 Set Position Must



*Figure 27: SetPositionMust*

### Description

“SetPositionMust” sets the position demand value.

### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
PositionMust	DINT	Position demand value [qc]	Object: 0x2062-00

### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

### Related Functions

[Get Position Is](#)

[Get Position Must](#)

## 6.7 Profile Position Mode

This group defines all required function blocks for profile position mode:

[Get Position Profile](#)  
[Get Target Position](#)  
[Halt Position Movement](#)  
[Move To Position](#)  
[Set Position Profile](#)

### 6.7.1 Get Position Profile

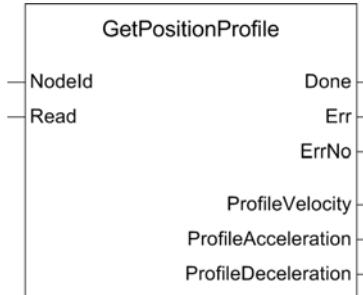


Figure 28: *GetPositionProfile*

#### Description

“GetPositionProfile” returns the position profile mode parameters.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

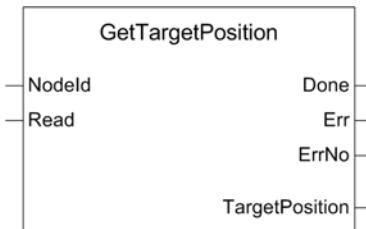
#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
Profile-Velocity	DWORD	Position profile velocity [rpm]	Object: 0x6081-00
Profile-Acceleration	DWORD	Position profile acceleration [rpm/s]	Object: 0x6083-00
Profile-Deceleration	DWORD	Position profile deceleration [rpm/s]	Object: 0x6084-00

#### Related Functions

[Get Target Position](#)  
[Halt Position Movement](#)  
[Move To Position](#)  
[Set Position Profile](#)

## 6.7.2 Get Target Position



*Figure 29: GetTargetPosition*

### Description

“GetTargetPosition” returns the profile position mode target value.

### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
TargetPosition	DINT	Target position [qc]	Object: 0x607A-00

### Related Functions

- [Get Position Profile](#)
- [Halt Position Movement](#)
- [Move To Position](#)
- [Set Position Profile](#)

### 6.7.3 Halt Position Movement

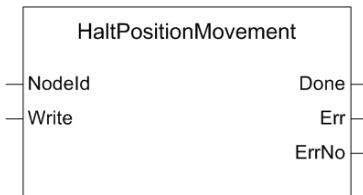


Figure 30: HaltPositionMovement

#### Description

With function block “HaltPositionMovement” movement stops with profile deceleration.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Write	BOOL	A positive edge at input Write starts writing

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Get Position Profile](#)

[Get Target Position](#)

[Move To Position](#)

[Set Position Profile](#)

### 6.7.4 Move To Position

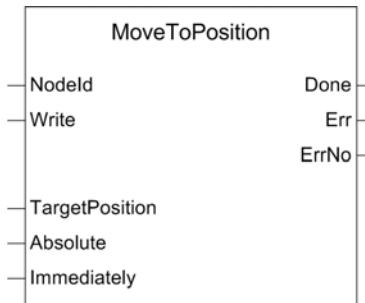


Figure 31: MoveToPosition

#### Description

With function block “MoveToPosition” device movement starts with position profile to target position.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
TargetPosition	DINT	Target Position [qc]	Object: 0x607A-00
Absolute	BOOL	TRUE starts an absolute, FALSE a relative movement	
Immediately	BOOL	TRUE starts immediately FALSE waits to end of last positioning	

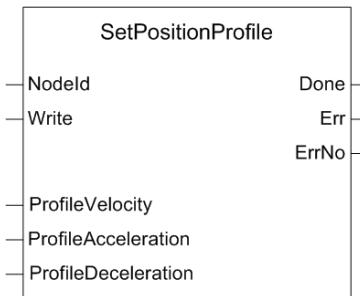
#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

- [Get Position Profile](#)
- [Get Target Position](#)
- [Halt Position Movement](#)
- [Set Position Profile](#)

### 6.7.5 Set Position Profile



*Figure 32: SetPositionProfile*

#### Description

“SetPositionProfile” sets the position profile parameters.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
Profile-Velocity	DWORD	Position profile velocity [rpm]	Object: 0x6081-00
Profile-Acceleration	DWORD	Position profile acceleration [rpm/s]	Object: 0x6083-00
Profile-Deceleration	DWORD	Position profile deceleration [rpm/s]	Object: 0x6084-00

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

- [Get Position Profile](#)
- [Get Target Position](#)
- [Halt Position Movement](#)
- [Move To Position](#)

## 6.8 Profile Velocity Mode

This group defines all required function blocks for profile velocity mode:

[Get Target Velocity](#)  
[Get Velocity Profile](#)  
[Halt Velocity Movement](#)  
[Move With Velocity](#)  
[Set Velocity Profile](#)

### 6.8.1 Get Target Velocity

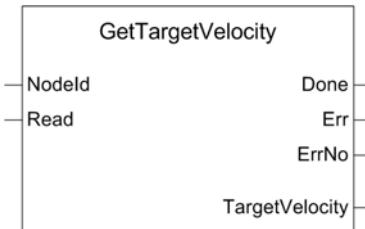


Figure 33: GetTargetVelocity

#### Description

“GetTargetVelocity” returns the profile velocity mode target value.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

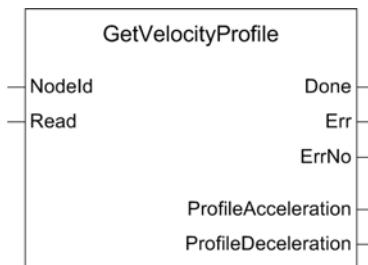
#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
TargetVelocity	DINT	Target velocity [rpm]	Object: 0x60FF-00

#### Related Functions

[Get Velocity Profile](#)  
[Halt Velocity Movement](#)  
[Move With Velocity](#)  
[Set Velocity Profile](#)

## 6.8.2 Get Velocity Profile



*Figure 34: GetVelocityProfile*

### Description

“GetVelocityProfile” returns the velocity profile parameters.

### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
<hr/>			
Profile-Acceleration	DWORD	Velocity profile acceleration [rpm/s]	Object: 0x6083-00
Profile-Deceleration	DWORD	Velocity profile deceleration [rpm/s]	Object: 0x6084-00

### Related Functions

- [Get Target Velocity](#)
- [Halt Velocity Movement](#)
- [Move With Velocity](#)
- [Set Velocity Profile](#)

### 6.8.3 Halt Velocity Movement

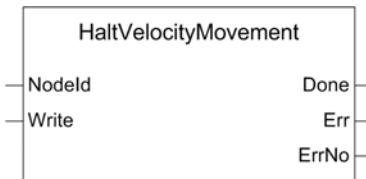


Figure 35: HaltVelocityMovement

#### Description

With function block “HaltVelocityMovement” movement stops with profile deceleration.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Write	BOOL	A positive edge at input Write starts writing

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

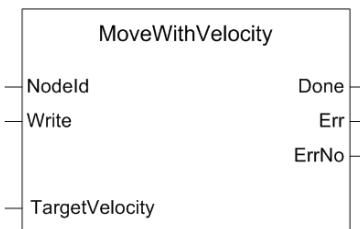
[Get Target Velocity](#)

[Get Velocity Profile](#)

[Move With Velocity](#)

[Set Velocity Profile](#)

### 6.8.4 Move With Velocity



*Figure 36: MoveWithVelocity*

#### Description

With function block “MoveWithVelocity” device movement starts with velocity profile to target velocity.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
Target-Velocity	DINT	Target velocity [rpm]	Object: 0x60FF-00

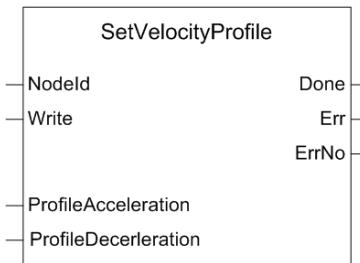
#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

- [Get Target Velocity](#)
- [Get Velocity Profile](#)
- [Halt Velocity Movement](#)
- [Set Velocity Profile](#)

### 6.8.5 Set Velocity Profile



*Figure 37: SetVelocityProfile*

#### Description

“SetVelocityProfile” sets the velocity profile parameters.

#### Parameters

NodId	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
Profile-Acceleration	DWORD	Velocity profile acceleration [rpm/s]	Object: 0x6083-00
Profile-Deceleration	DWORD	Velocity profile deceleration [rpm/s]	Object: 0x6084-00

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

- [Get Target Velocity](#)
- [Get Velocity Profile](#)
- [Halt Velocity Movement](#)
- [Move With Velocity](#)

## 6.9 State Machine

For detailed information how the state machine functions refer to document “Firmware Specification”.

This group defines all required function blocks for device state machine:

[Clear Fault](#)  
[Get Disable State](#)  
[Get Enable State](#)  
[Get Fault State](#)  
[Get Operation Mode](#)  
[Get Quick Stop State](#)  
[Set Disable State](#)  
[Set Enable State](#)  
[Set Operation Mode](#)  
[Set Quick Stop State](#)

### 6.9.1 Clear Fault

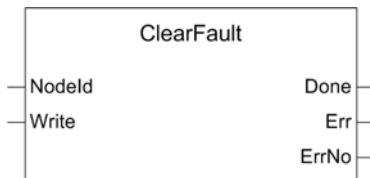


Figure 38: *ClearFault*

#### Description

With function block “ClearFault” the device changes from fault state to disable state.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (Is given from hardware switches)
Write	BOOL	A positive edge at input Write starts writing

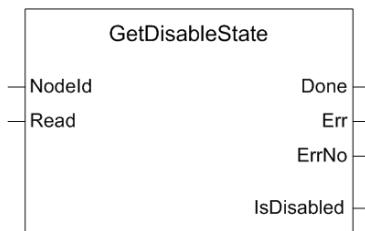
#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Get Disable State](#)  
[Get Enable State](#)  
[Get Fault State](#)  
[Get Quick Stop State](#)  
[Set Disable State](#)  
[Set Enable State](#)  
[Set Quick Stop State](#)

### 6.9.2 Get Disable State



*Figure 39: GetDisableState*

#### Description

The function block “GetDisableState” returns the device state disable (IsDisabled = TRUE).

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

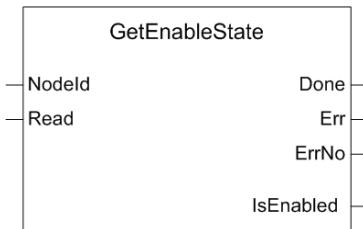
#### Return Values

Done	BOOL	True if reading is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information
IsDisabled	BOOL	Device disable state

#### Related Functions

[Clear Fault](#)  
[Get Enable State](#)  
[Get Fault State](#)  
[Get Quick Stop State](#)  
[Set Disable State](#)  
[Set Enable State](#)  
[Set Quick Stop State](#)

### 6.9.3 Get Enable State



*Figure 40: GetEnableState*

#### Description

The function block “GetEnableState” returns the device state enable (IsEnabled = TRUE).

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

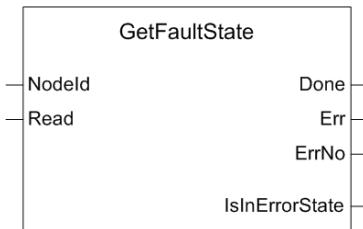
#### Return Values

Done	BOOL	True if reading is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information
IsEnabled	BOOL	Device enable state

#### Related Functions

[Clear Fault](#)  
[Get Disable State](#)  
[Get Fault State](#)  
[Get Quick Stop State](#)  
[Set Disable State](#)  
[Set Enable State](#)  
[Set Quick Stop State](#)

### 6.9.4 Get Fault State



*Figure 41: GetFaultState*

#### Description

The function block “GetFaultState” returns the device state fault (IsInErrorState = TRUE).

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

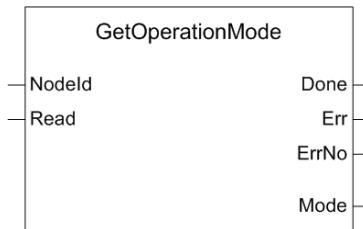
#### Return Values

Done	BOOL	True if reading is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information
IsInErrorState	BOOL	Device fault state

#### Related Functions

[Clear Fault](#)  
[Get Disable State](#)  
[Get Enable State](#)  
[Get Quick Stop State](#)  
[Set Disable State](#)  
[Set Enable State](#)  
[Set Quick Stop State](#)

### 6.9.5 Get Operation Mode



*Figure 42: GetOperationMode*

#### Description

“GetOperationMode” returns the operation mode.

Value	Mode
6 (06h)	Homing Mode
3 (03h)	Profile Velocity Mode
1 (01h)	Profile Position Mode
-1 (FFh)	Position Mode
-2 (FEh)	Velocity Mode
-3 (FDh)	Current Mode
-5 (FBh)	Master Encoder Mode
-6 (FAh)	Step/Direction Mode

*Table 1: Operation modes*

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

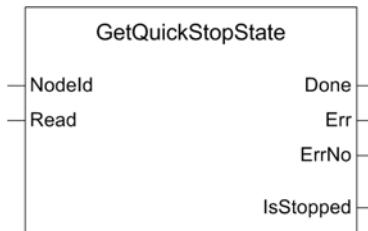
#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
Mode	BYTE	Operation Mode	Object: 0x6061-00

#### Related Functions

[Set Operation Mode](#)

### 6.9.6 Get Quick Stop State



*Figure 43: GetQuickStopState*

#### Description

“GetQuickStopState” returns the device state quick stop (IsStopped = TRUE).

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

#### Return Values

Done	BOOL	True if reading is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information
IsStopped	BOOL	Device quick stop state

#### Related Functions

[Clear Fault](#)  
[Get Disable State](#)  
[Get Enable State](#)  
[Get Fault State](#)  
[Set Disable State](#)  
[Set Enable State](#)  
[Set Quick Stop State](#)

### 6.9.7 Set Disable State

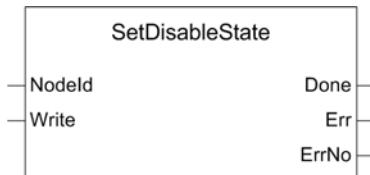


Figure 44: SetDisableState

#### Description

With function block “SetDisableState” changes the device to disable state.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Write	BOOL	A positive edge at input Write starts writing

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Clear Fault](#)  
[Get Disable State](#)  
[Get Enable State](#)  
[Get Fault State](#)  
[Get Quick Stop State](#)  
[Set Enable State](#)  
[Set Quick Stop State](#)

### 6.9.8 Set Enable State

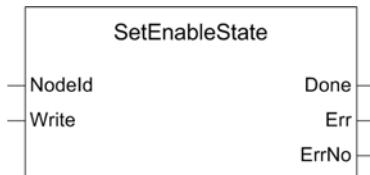


Figure 45: SetEnableState

#### Description

With function block “SetEnableState” the device changes to enable state.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Write	BOOL	A positive edge at input Write starts writing

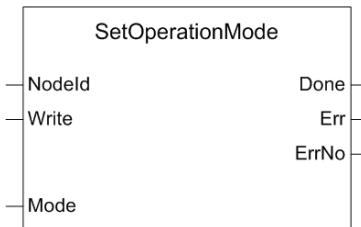
#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Clear Fault](#)  
[Get Disable State](#)  
[Get Enable State](#)  
[Get Fault State](#)  
[Get Quick Stop State](#)  
[Set Disable State](#)  
[Set Quick Stop State](#)

### 6.9.9 Set Operation Mode



*Figure 46: SetOperationMode*

#### Description

“SetOperationMode” sets the operation mode. Variable ‘Mode’ can have the following values:

Value	Mode
6 (06h)	Homing Mode
3 (03h)	Profile Velocity Mode
1 (01h)	Profile Position Mode
-1 (FFh)	Position Mode
-2 (FEh)	Velocity Mode
-3 (FDh)	Current Mode
-5 (FBh)	Master Encoder Mode
-6 (FAh)	Step/Direction Mode

*Table 2: Operation modes*

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Write	BOOL	A positive edge at input Write starts writing
Mode	BYTE	Operation Mode

Object:  
0x6060-00

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Get Operation Mode](#)

### 6.9.10 Set Quick Stop State



Figure 47: SetQuickStopState

#### Description

With function block “SetQuickStopState” the device changes to quick stop state.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Write	BOOL	A positive edge at input Write starts writing

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

[Clear Fault](#)  
[Get Disable State](#)  
[Get Enable State](#)  
[Get Fault State](#)  
[Get Quick Stop State](#)  
[Set Disable State](#)  
[Set Enable State](#)

## 6.10 Utilities

This group defines all function blocks which do not fall in the other groups:

[Get Object](#)  
[Get Version](#)  
[Restore](#)  
[Set Object](#)  
[Store](#)

### 6.10.1 Get Object

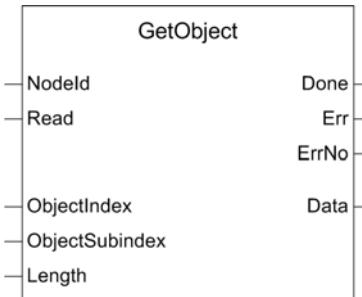


Figure 48: GetObject

#### Description

“GetObject” returns the object Data field. Function only for a maximum data length of four bytes!

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading
ObjectIndex	WORD	Object index
ObjectSubindex	BYTE	Object sub index
Length	BYTE	Object length to read (1, 2 or 4 bytes)

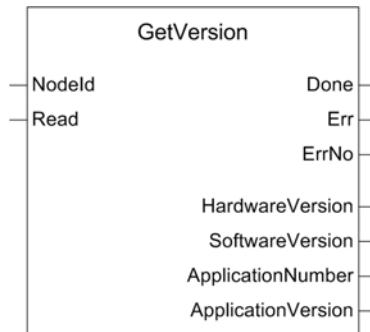
#### Return Values

Done	BOOL	True if reading is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information
Data	DINT	Object Data

#### Related Functions

[Get Version](#)  
[Restore](#)  
[Set Object](#)  
[Store](#)

## 6.10.2 Get Version



*Figure 49: GetVersion*

### Description

“GetVersion” returns the Firmware Version.

### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
Hardware-Version	WORD	Hardware version	Object: 0x2003-01
Software-Version	WORD	Software version	Object: 0x2003-02
Application-Number	WORD	Application number	Object: 0x2003-03
Application-Version	WORD	Application version	Object: 0x2003-04

### Related Functions

[Get Object](#)

[Restore](#)

[Set Object](#)

[Store](#)

### 6.10.3 Restore



Figure 50: Restore

#### Description

“Restore” restores all default parameters.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Write	BOOL	A positive edge at input Write starts writing

#### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

#### Related Functions

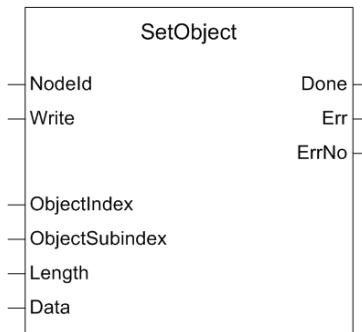
[Get Object](#)

[Get Version](#)

[Set Object](#)

[Store](#)

## 6.10.4 Set Object



*Figure 51: SetObject*

### Description

“SetObject” writes to an object Data field. Function only for a maximum data length of four bytes!

### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Write	BOOL	A positive edge at input Write starts writing
ObjectIndex	WORD	Object index
ObjectSubindex	BYTE	Object sub index
Length	BYTE	Object length (1, 2 or 4 bytes)
Data	DINT	Object data

### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

### Related Functions

[Get Object](#)  
[Get Version](#)  
[Restore](#)  
[Store](#)

## 6.10.5 Store



Figure 52: Store

### Description

“Store” saves all parameters.

### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Write	BOOL	A positive edge at input Write starts writing

### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

### Related Functions

[Get Object](#)

[Get Version](#)

[Restore](#)

[Set Object](#)

## 6.11 Velocity Mode

This group defines all required function blocks for velocity mode:

[Get Velocity Must](#)  
[Set Velocity Must](#)

### 6.11.1 Get Velocity Must

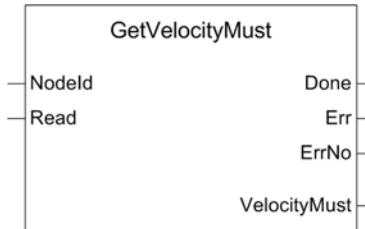


Figure 53: GetVelocityMust

#### Description

“GetVelocityMust” returns the position demand value.

#### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)
Read	BOOL	A positive edge at input Read starts reading

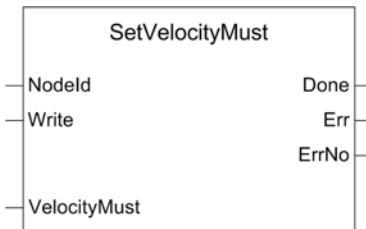
#### Return Values

Done	BOOL	True if reading is done	
Err	BOOL	True if a error has occurred	
ErrNo	DINT	Error information	
VelocityMust	DINT	Velocity demand value [rpm]	Object: 0x206B-00

#### Related Functions

[Get Velocity Is](#)  
[Set Velocity Must](#)

## 6.11.2 Set Velocity Must



*Figure 54: SetVelocityMust*

### Description

“SetVelocityMust” sets the velocity demand value.

### Parameters

Nodeld	Byte	Identification ID of the addressed device (is given from hardware switches)	
Write	BOOL	A positive edge at input Write starts writing	
VelocityMust	DINT	Velocity demand value [rpm]	Object: <b>0x206B-00</b>

### Return Values

Done	BOOL	True if writing is done
Err	BOOL	True if a error has occurred
ErrNo	DINT	Error information

### Related Functions

[Get Velocity Is](#)

[Get Velocity Must](#)

## 7 Appendix

### 7.1 Table of function blocks

#### Configuration

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 FB15: Get Velocity Regulator Gain  
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 FB20: Set Velocity Regulator Gain

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#### Utilities

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 FB102: Get Version  
 FB103: Restore  
 FB104: Set Object  
 FB105: Store

#### Velocity Mode

FB111: Get Velocity Must  
 FB112: Set Velocity Must

### 7.2 Version History

Date	Version	Documentation	Description
02.06.2004	0.10	Edition June 2004	<ul style="list-style-type: none"> <li>• Documentation to first Library Version</li> </ul>
18.01.2005	0.10	Edition January 05	<ul style="list-style-type: none"> <li>• Bug fix documentation</li> </ul>
08.07.2010	0.20	Edition July 2010	<ul style="list-style-type: none"> <li>• Support for EPOS2 Objects</li> <li>• Bugfix Get and Set Encoder Parameter</li> </ul>